MOTORIZED TREADMILL PROMINENT 9840



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We reserve the right to make change at any time without notice, in colors, parts and materials.

IMPORTANT SAFETY INSTRUCTIONS

Please read the following basic precautions prior to use of the treadmill:

* Never operate the treadmill with the air openings blocked. Keep air openings free of lint, hair, and the like.

WARNING

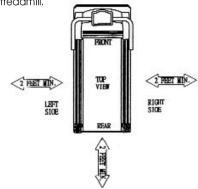
- * This treadmill requires a dedicated circuit as 110V/220V 15/10AMP separately that is not shared by any other electrical appliances. Failure to do so can damage the electronics and the motor, and will void the warranty.
- * To reduce the risk of electric shock, always unplug the power cord from electrical outlet immediately after using and before cleaning, assembling or servicing.
- *Never leave the treadmill unattended when plugged in. Disconnect by turning off the master power switch and unplugging from outlet.
- * Always keep hands and feet off the treadmill while others are using it.
- * Never place hands or feet under the treadmill.
- * Do not allow children on or around treadmill.

CAUTIONS

- * Never operate the treadmill if it has been dropped or damaged, or exposed to water. Contact our customer service department for service recommendations.
- * Before starting any exercise program, it is recommended that you consult your physician.
- * Stop using this appliance if you feel dizziness or discomfort.
- * Medical approval and close supervision is necessary when appliance is used by or near handicapped individuals.
- * Use the treadmill only for its intended use as described in this manual.
- * Do not pull the treadmill by the power cord or use it as a handle.
- * Keep power cord away from heated surfaces and open flame.
- * Do not use or store outdoors.
- * Do not operate where aerosol products are being used or where oxygen is being administered.
- * While turning on the power, please stand beside the treadmill, not on the treadmill.
- * The weight limit for this treadmill is 300LBS /135KGS.
- * Do not operate in a wet or moist condition.
- * Do not use the treadmill on a carpet that is greater than 1/2 inch in height.
- * Do not operate under a blanket. Excessive heating can occur and cause fire, electrical shock, or injury to persons.
- * Never insert any object into any openings on the treadmill.
- * Keep the treadmill on a solid, level surface with sides at least two feet from any wall. Be sure the area around the treadmill remains clear during use and has adequate clearance, see illustration below.

- * Do not walk or jog barefoot or without shoes.
- * Do not walk or jog in loose shoes or slippers. Athletic shoes are always recommended while using this treadmill.
- * Never walk or jog while wearing loose fitting, long garments such as slacks pajamas or dresses.
- * When walking or jogging always stay on the forward part of the treadmill.
- * Never jog or walk faster than is comfortable for you.
- * Do not jump up on the treadmill from side to side.
- * Do not place any liquids on any parts of the treadmill.

* Do not plug into the same outlet with any other electrical appliance while using this treadmill.



ELECTRICAL GROUNDING INSTRUCTIONS

This product must be grounded. If it should malfunction or break down, grounding provides a path of least resistance for the electric current, reducing the risk of electric shock. This treadmill is equipped with a cord having an equipment grounding connector and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

DANGER

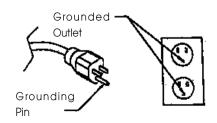
Improper connection of the treadmill grounding can esult in the risk of electric shock. Check with a qualified electrician if you are in doubt as to whether the products is properly grounded. Do not modify the plug provided with the treadmill. If it will not fit your outlet, have a properly grounded outlet installed by a qualified electrician.

This unit must be plugged into a nominal 115

volt 60 hz, 15 amp or 220 Volt , 50Hz 10AMP circuit, which has a grounding plug (see illustration below). Outlets that service multiple appliances,

or have fluctuating voltage of more than 5%, may result in erratic performance or cause damage to the treadmill electronics. Using electrical power other than that which has been specified will ultimately void any warranty, implied or otherwise.

Never remove or bypass the electrical ground contained in the treadmill's three-lug with an adapter.



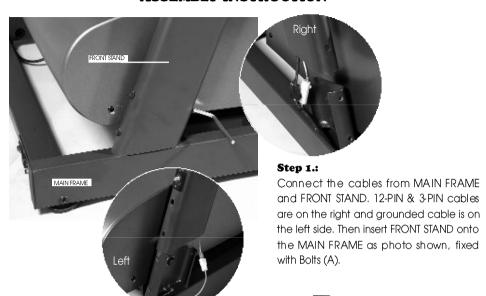
The difference in the RPM of motor is + 10%



ASSEMBLY NO. LIST

1. MAIN FRAME	1
2. FRONT STAND	
3 COMPUTER	1
4. HANDLE BAR	_
5. SIDE COVER	2
6. BOTTLE	
7. POWER CABLE	1
A. BOLT	-
B. BOLT	4
C. SCREW	_
D. BOLT	4
E. TOOLS	2

ASSEMBLY INSTRUCTION

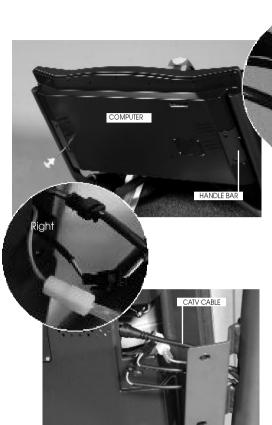




Take right HANDLE BAR (with speed fast/slow button on it), connect the 12-PIN & 3-PIN CABLES from FRONT STAND with

one end of cables from this handle bar as photo shown, then fix it to the top of FRONT STAND using Bolts (B).

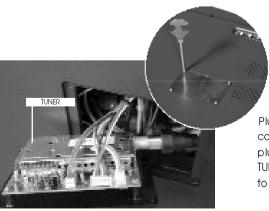
Then, take left HANDLE BAR (with incline up/down button on it), firstly make the CATV CABLE go through handle bar, then connect the GROUNDED CABLE from FRONT STAND with one end of cable from this handle bar as photo shown, then fix it to the top of FRONT STAND using Bolts (B).



Step 3:

Ask one person to place COMPUTER onto two brackets on two HANDLEBARS, then connect cables from COMPUTER with the cables from HANDLEBARS. Please note 4 cables including 12-PIN, 3-PIN, hand pulse and speed control cables on the right side as photo, and 3 cables including grounded, hand pulse and incline control cables on the left side. And then insert CATV CABLE into the hole at the side of the computer.

Then fixed computer to two brackets using Bolts (D).



Step 4:

Plug 3 cables (2-PIN, 3-PIN, 7-PIN) from computer into TUNER as photo shown, also plug CATV CABLE into the socket on the TUNER. Use four bolts provided with TUNER to fix the TUNER on the computer.



Step 5:

Tighten the bolts and fix SIDE COVER on the HANDLEBARS as shown by using Bolts (C).



Step 6:

Plug in the POWER CABLE into the socket at the front of MAIN FRAME.

HOW TO CONNECT CABLE/DVD?



For cable TV:

Plug TV cable to the socket at the front bottom of left FRONT STAND (as photo shown) and refer to page (10) "WHY AND HOW TO SCAN TV CHANNELS" to scan the monitor.



For DVD:

Plug 3 cables in red, yellow, white from DVD into the 3 sockets of red, yellow and white on the rear side of computer.

PRELIMINARY TEST

It is suggested that you do this preliminary test to make sure the unit is in good condition and to become familiar with all the operations.

DO NOT STEP ON THE TREADMILL until the preliminary test is completed.

- 1. Plug in the AC cord and place the safety key onto the control panel.
- 2. Turn on the master power switch and run the treadmill for a couple minutes at 2.5 mph (4KPH).
- 3. While the treadmill is running, raise the elevation to a 3% incline and back down to 0%.
- Make sure the running belt is at the center of the running deck; if adjustment is needed refer to page 17 "ALIGNING THE RUNNING BELT".
- 5. Stop the treadmill by pressing the STOP button.
- 6. Make a note of any errors and contact authorized dealer for advice.



After assembly is ready, adjust the ADJUSTING TIPS underneath the frame if it is not positioned flatly.

COMPUTER OPERATING INSTRUCTIONS

First of all, press the Master Power Switch located at the front of the frame to the "ON" position, then place Safety Key. PROGRAM 0 (MN, Manual program) will display in the LCD, and the 400m Lap will flash. You have the option at this point to choose a preset program or use manually. (Quick Start)

FOR MANUAL USE:

PROGRAM 0 is now displayed in the LCD, you may press START button to start running, then select the desired speed using the FAST or SLOW buttons. You may also select an incline using UP or DOWN buttons.

FOR A PROGRAM:

Press FAST/SLOW or UP/DOWN buttons to select below program

- 1. If you choose program from P1 to P12, then you can press START button to start running or press MODE & FAST/SLOW buttons to choose L1 L3. You may also press START button to start running or press MODE & FAST/SLOW buttons to set time from 10 ~ 99 minutes. Then press START button to start running.
- 2. If you choose U1 (U2), you can press MODE button, first dot on the profile will flash, . Then press UP/DOWN button to set desired incline and press FAST/SLOW button to set desired speed. Then press MODE again, second light flash, repeat above until all 16 ranges are set. Then press MODE & FAST/SLOW button to set time from 10 99 minutes. Then press START button to start running.
- 3. If you choose H1 (H2, H3), HRCPULSE 113 (142 for H2, 163 for H3) and AGE. 30 appear on the windows. Press MODE button, AGE 30 flashes, press FAST/SLOW button to set age from 9 70 years old. Then press MODE button, 113 flashes, press FAST/SLOW button to set desired figure. Then press MODE button, 48

flashes, press FAST/SLOW button to set desired time. Then press START button to start running. When start running, computer will follow the actual heart rate of user to adjust the incline to control the user's heart rate within the HRCPULSE. And there will be always 3 minutes for warm up before doing the heart rate control.

REMARKS:

Please note that running time on each range = preset time divides 16 ranges

NOTE:

The speed and incline can be changed at anytime during a program or manual use.

MASTER POWER SWITCH

To completely shut off the power to the treadmill, turn off the master power switch and unplug from outlet.

COMPUTER FUNCTIONS

SPEED: Display running belt speed from 0.8 to 16KPH.

INCLINE: Adjustable from 0 ~ 12 %.

PULSE: Display current pulse when both hands are holding the

plates on the grips.

TIME : Accumulate current and total time of workout. A target

time may be set.

DISTANCE: Accumulated running distance to 99.9km

CALORIES: Accumulates current and total calories to 65.5 (0.1= 10cal)

PROGRAM: Program 0 (Manual) ~P1 ~ P12, User U1 ~ U2, Heart Rate Control H1 ~ H3

LEVEL: 1 ~ 3

LEVELS L1 ~ L3 represent 3 different difficulties:

- LEVEL in P1- P4 means different speed
- LEVEL in P5 P8 means different incline
- LEVEL in P9 P12 means different speed & incline

Please note the shape of profile will be depended on the incline selection:

 $0\% \sim 2\%$: 1 dot

3%: 2 dots

4% ~ 5%: 3 dots

6% ~ 7%: 4 dots

8% ~ 9%: 5 dots

10% ~ 11%: 6 dots

12%: 7 dots

TFT-LCD MONITOR FUNCTION

For cable TV, broadcast TV, VCD, DVD display.

TV Cable must be plugged into the socket at the bottom of left FRONT STAND for cable TV & broadcast TV.

AC sockets (Red, White, Yellow) at the rear side of computer are for VCD & DVD display.

SELECT /ADJUST BUTTON:

Push above buttons to adjust definition on the monitor.

POWER:

Press and hold for 5 seconds to turn the monitor on or off.

MODE (RUNNING TV) BUTTON:

When treadmill is running, you can press the MODE button, and CATV appears on the LCD, then you can press below buttons to adjust:

QUICK INCLINE BUTTON 5 & 7: For adjustment of volume of sound.

QUICK INCLINE BUTTON 1 & 3: For Channel adjustment

QUICK SPEED BUTTON 2: Press for TV

QUICK SPEED BUTTON 4: Press for VIDEO

The hole on the right down side of overlay with headphone sketch is the socket for headphone.

FUNCTION OF BUTTONS

QUICK INCLINE BUTTON: 1%, 3%, 5%, 7%, 9%, 10%, 11%, 12%

QUICK SPEED BUTTON: 2, 4, 6, 8, 10, 12, 14, 16KPH

SAFETY KEY

Safety key is for the operation and emergency stop. Before beginning a workout session ensure that the safety key is securely attached to an article of closing.

EMERGENCY KEY

For emergency stop

START KEY

Push this button to start running, time will count down from 5 – 1 to start.

RESET KEY

Push the button to reset figures.

MODE KEY

To enter or switch function

INCLINE UP/DOWN KEY

To adjust gradient of machine, and to do pre-set function

SPEED FAST/SLOW KEY

To adjust speed when machine is running, and to do pre-set function

STOP KEY

Push the button to stop running

The switch at the bottom on the right side of computer is to control two fans on both sides of computer face.

WHY AND HOW TO SCAN TV CHANNELS??

WHY TO SCAN?

Because TV channels are different in most countries, scanning of the channels must be proceeded at the first time when assembling the machine.

HOW TO SCAN:

Step 1: Turn off the power

Step 2: Remove safety key from the computer

Step 3: Press and hold MODE button

Step 4: Turn the power on then release MODE button, the machine will do scanning automatically according to the system in different countries.

Step 5: After scan is done, insert SAFETY KEY on the computer for operation.

NTSC SYSTEM:

When scan starts, figure of channel from small to large number will be displayed in sequence on the manitor, after largest number is shown, it will turn back to smallest number. That means the scan is done. Insert SAFEY KEY to start operation.

PAL SYSTEM:

When scan starts, a square bar is shown on the monitor and will be filled up starting from left side, and when the square bar is completely filled up to the right, that means the scan is done. Insert SAFEY KEY to start operation.

PROGRAM DETAILS

WHAT ARE PROGRAM AND LEVELS?

The computer offers 17 different programs for option and 3 levels are optional for P1-P12:

• P0 (MANUAL): Free adjustment

You are free to adjust speed and incline in every stage.

The profile on P1 is LAP. One LAP means 400 Meters and displayed by 40 lights. Each light means 10 Meters.

Also, you may pre-set either Time (0-10-99 Minutes), Distance (0 - 99KM) or Calories (0 - 65.5 Kcals) to count down when exercise.

• P1 ~ P4:

Speed is preset on the profile, and Time can be set from 10 ~ 99 Mins. Standard preset time is 48 minutes, but can be adjusted by pressing UP/DOWN button.

LEVEL 1	Pl	P2	P3	P4
interval 1	2.0 KPH	2.0 KPH	3.0 KPH	3.0 KPH
interval 2	3.0 KPH	4.0 KPH	6.0 KPH	3.0 KPH
interval 3	4.0 KPH	6.0 KPH	10.0 KPH	5.0 KPH
interval 4	5.0 KPH	2.0 KPH	10.0 KPH	6.0 KPH
interval 5	2.0 KPH	4.0 KPH	3.0 KPH	7.0 KPH
interval 6	3.0 KPH	6.0 KPH	6.0 KPH	8.0 KPH
interval 7	4.0 KPH	2.0 KPH	8.0 KPH	6.0 KPH
interval 8	5.0 KPH	4.0 KPH	8.0 KPH	4.0 KPH
interval 9	3.0 KPH	6.0 KPH	3.0 KPH	3.0 KPH
interval 10	2.0 KPH	2.0 KPH	6.0 KPH	3.0 KPH
interval 11	3.0 KPH	4.0 KPH	8.0 KPH	5.0 KPH
interval 12	4.0 KPH	6.0 KPH	3.0 KPH	6.0 KPH
interval 13	5.0 KPH	2.0 KPH	6.0 KPH	7.0 KPH
interval 14	2.0 KPH	4.0 KPH	8.0 KPH	8.0 KPH
interval 15	3.0 KPH	6.0 KPH	3.0 KPH	6.0 KPH
interval 16	4.0 KPH	2.0 KPH	3.0 KPH	4.0 KPH

SPEED

LEVEL 2	P1	P2	P3	P4
interval 1	4.0 KPH	4.0 KPH	5.0 KPH	5.0 KPH
interval 2	5.0 KPH	6.0 KPH	8.0 KPH	5.0 KPH
interval 3	6.0 KPH	8.0 KPH	12.0 KPH	7.0 KPH
interval 4	7.0 KPH	4.0 KPH	12.0 KPH	8.0 KPH
interval 5	4.0 KPH	6.0 KPH	5.0 KPH	9.0 KPH
interval 6	5.0 KPH	8.0 KPH	8.0 KPH	10.0 KPH
interval 7	6.0 KPH	4.0 KPH	10.0 KPH	8.0 KPH
interval 8	7.0 KPH	6.0 KPH	10.0 KPH	6.0 KPH
interval 9	5.0 KPH	8.0 KPH	5.0 KPH	5.0 KPH
interval 10	4.0 KPH	4.0 KPH	8.0 KPH	5.0 KPH
interval 11	5.0 KPH	6.0 KPH	10.0 KPH	7.0 KPH
interval 12	6.0 KPH	8.0 KPH	5.0 KPH	8.0 KPH
interval 13	7.0 KPH	4.0 KPH	8.0 KPH	9.0 KPH
interval 14	4.0 KPH	6.0 KPH	10.0 KPH	10.0 KPH
interval 15	5.0 KPH	8.0 KPH	5.0 KPH	8.0 KPH
interval 16	6.0 KPH	4.0 KPH	5.0 KPH	6.0 KPH

SPEED

LEVEL 3	Pl	P2	P3	P4
interval 1	6.0 KPH	6.0 KPH	7.0 KPH	7.0 KPH
interval 2	7.0 KPH	8.0 KPH	10.0 KPH	7.0 KPH
interval 3	8.0 KPH	10.0 KPH	14.0 KPH	9.0 KPH
interval 4	9.0 KPH	6.0 KPH	14.0 KPH	10.0 KPH
interval 5	6.0 KPH	8.0 KPH	7.0 KPH	11.0 KPH
interval 6	7.0 KPH	10.0 KPH	10.0 KPH	12.0 KPH
interval 7	8.0 KPH	6.0 KPH	12.0 KPH	10.0 KPH
interval 8	9.0 KPH	8.0 KPH	12.0 KPH	8.0 KPH
interval 9	7.0 KPH	10.0 KPH	7.0 KPH	7.0 KPH
interval 10	6.0 KPH	6.0 KPH	10.0 KPH	7.0 KPH
interval 11	7.0 KPH	8.0 KPH	12.0 KPH	9.0 KPH
interval 12	8.0 KPH	10.0 KPH	7.0 KPH	10.0 KPH
interval 13	9.0 KPH	6.0 KPH	10.0 KPH	11.0 KPH
interval 14	6.0 KPH	8.0 KPH	12.0 KPH	12.0 KPH
interval 15	7.0 KPH	10.0 KPH	7.0 KPH	10.0 KPH
interval 16	8.0 KPH	6.0 KPH	7.0 KPH	8.0 KPH

• P5 ~ P8:

Incline is preset on the profile, and Time can be set from 10 ~ 99 Mins. Standard preset time is 48 minutes, but can be adjusted by pressing UP/DOWN button.

1	N	C	п	N	F

HITOLINE				
LEVEL 1	P5	P6	P7	P8
interval 1	2%	2%	2%	3%
interval 2	4%	3%	4%	6%
interval 3	6%	4%	6%	6%
interval 4	8%	5%	2%	8%
interval 5	8%	2%	4%	8%
interval 6	10%	3%	6%	3%
interval 7	6%	4%	2%	6%
interval 8	4%	5%	4%	6%
interval 9	2%	7%	6%	8%
interval 10	2%	8%	2%	8%
interval 11	4%	2%	4%	6%
interval 12	6%	3%	6%	6%
interval 13	8%	4%	2%	8%
interval 14	8%	5%	4%	8%
interval 15	6%	2%	6%	3%
interval 16	4%	3%	2%	6%

INCLINE

LEVEL 2	P5	P6	P7	P8
interval 1	4%	4%	4%	5%
interval 2	6%	5%	6%	8%
interval 3	8%	6%	8%	8%
interval 4	10%	7%	4%	10%
interval 5	10%	4%	6%	10%
interval 6	12%	5%	8%	5%
interval 7	8%	6%	4%	8%
interval 8	6%	7%	6%	8%
interval 9	4%	9%	8%	10%
interval 10	4%	10%	4%	10%
interval 11	6%	4%	6%	8%
interval 12	8%	5%	8%	8%
interval 13	10%	6%	4%	10%
interval 14	10%	7%	6%	10%
interval 15	8%	4%	8%	5%
interval 16	6%	5%	4%	8%

INCLINE

LEVEL 3	P5	P6	P7	P8
interval 1	6%	6%	6%	7%
interval 2	8%	7%	8%	10%
interval 3	10%	8%	10%	10%
interval 4	12%	9%	6%	12%
interval 5	12%	6%	8%	12%
interval 6	12%	7%	10%	7%
interval 7	10%	8%	6%	10%
interval 8	8%	9%	8%	10%
interval 9	6%	11%	10%	12%
interval 10	6%	12%	6%	12%
interval 11	8%	6%	8%	10%
interval 12	10%	7%	10%	10%
interval 13	12%	8%	6%	12%
interval 14	12%	9%	8%	12%
interval 15	10%	6%	10%	7%
interval 16	8%	7%	6%	10%

• P9 ~ P12:

Speed and Incline are preset on the profile, and Time can be set from 10 ~ 99 Mins.

SPEED

LEVEL 1	P9	P10	P11	P12
interval 1	3.0 KPH/2%	2.0 KPH/2%	2.0 KPH/2%	2.0 KPH/3%
interval 2	3.0 KPH/4%	2.0 KPH/3%	2.0 KPH/4%	6.0 KPH/6%
interval 3	5.0 KPH/6%	5.0 KPH/4%	8.0 KPH/6%	10.0 KPH/6%
interval 4	5.0 KPH/8%	6.0 KPH/5%	2.0 KPH/2%	6.0 KPH/8%
interval 5	3.0 KPH/8%	7.0 KPH/2%	2.0 KPH/4%	2.0 KPH/8%
interval 6	3.0 KPH/10%	5.0 KPH/3%	8.0 KPH/6%	6.0 KPH/3%
interval 7	5.0 KPH/6%	6.0 KPH/4%	2.0 KPH/2%	10.0 KPH/6%
interval 8	5.0 KPH/4%	7.0 KPH/5%	2.0 KPH/4%	6.0 KPH/6%
interval 9	3.0 KPH/2%	5.0 KPH/7%	8.0 KPH/6%	2.0 KPH/8%
interval 10	3.0 KPH/2%	6.0 KPH/8%	2.0 KPH/2%	6.0 KPH/8%
interval 11	5.0 KPH/4%	7.0 KPH/2%	2.0 KPH/4%	10.0 KPH/6%
interval 12	5.0 KPH/6%	7.0 KPH/3%	8.0 KPH/6%	6.0 KPH/6%
interval 13	3.0 KPH/8%	5.0 KPH/4%	2.0 KPH/2%	2.0 KPH/8%
interval 14	3.0 KPH/8%	6.0 KPH/5%	2.0 KPH/4%	6.0 KPH/8%
interval 15	5.0 KPH/6%	8.0 KPH/2%	8.0 KPH/6%	10.0 KPH/3%
interval 16	5.0 KPH/4%	9.0 KPH/3%	2.0 KPH/2%	6.0 KPH/6%

SPEED

LEVEL 2	P9	P10	P11	P12
interval 1	5.0 KPH/ 4%	4.0 KPH/4%	4.0 KPH/4%	4.0 KPH/5%
interval 2	5.0 KPH/ 6%	4.0 KPH/5%	4.0 KPH/6%	8.0 KPH/8%
interval 3	7.0 KPH/ 8%	7.0 KPH/6%	10.0 KPH/8%	12.0 KPH/8%
interval 4	7.0 KPH/10%	8.0 KPH/7%	4.0 KPH/4%	8.0 KPH/10%
interval 5	5.0 KPH/10%	9.0 KPH/4%	4.0 KPH/6%	4.0 KPH/10%
interval 6	5.0 KPH/12%	7.0 KPH/5%	10.0 KPH/8%	8.0 KPH/5%
interval 7	7.0 KPH/ 8%	8.0 KPH/6%	4.0 KPH/4%	12.0 KPH/8%
interval 8	7.0 KPH/ 6%	9.0 KPH/7%	4.0 KPH/6%	8.0 KPH/8%
interval 9	5.0 KPH/ 4%	7.0 KPH/9%	10.0 KPH/8%	4.0 KPH/10%
interval 10	5.0 KPH/ 4%	8.0 KPH/10%	4.0 KPH/4%	8.0 KPH/10%
interval 11	7.0 KPH/ 6%	9.0 KPH/4%	4.0 KPH/6%	12.0 KPH/8%
interval 12	7.0 KPH/ 8%	9.0 KPH/5%	10.0 KPH/8%	8.0 KPH/8%
interval 13	5.0 KPH/10%	7.0 KPH/6%	4.0 KPH/4%	4.0 KPH/10%
interval 14	5.0 KPH/10%	8.0 KPH/7%	4.0 KPH/6%	8.0 KPH/10%
interval 15	7.0 KPH/ 8%	10.0 KPH/4%	10.0 KPH/8%	12.0 KPH/5%
interval 16	7.0 KPH/ 6%	11.0 KPH/5%	4.0 KPH/4%	8.0 KPH/8%

SPEED

0. LLD				
LEVEL 3	P9	P10	P11	P12
interval 1	7.0 KPH/ 69	6.0 KPH/6%	6.0 KPH/6%	6.0 KPH/7%
interval 2	7.0 KPH/ 89	6.0 KPH/7%	6.0 KPH/8%1	0.0 KPH/10%
interval 3	9.0 KPH/109		12.0 KPH/10%	14.0 KPH/10%
interval 4	9.0 KPH/129	6 10.0 KPH/9%	6.0 KPH/6%1	0.0 KPH/12%
interval 5	7.0 KPH/125	6 11.0 KPH/6%	6.0 KPH/8%	6.0 KPH/12%
interval 6	7.0 KPH/129	6 9.0 KPH/7%	12.0 KPH/10%	10.0 KPH/7%
interval 7	9.0 KPH/109	6 10.0 KPH/8%	6.0 KPH/6%1	4.0 KPH/10%
interval 8	9.0 KPH/ 89	6 11.0 KPH/9%	6.0 KPH/8%1	0.0 KPH/10%
interval 9	7.0 KPH/ 69	6 9.0 KPH/11%	12.0 KPH/10%	6.0 KPH/12%
interval 10	7.0 KPH/ 69	610.0 KPH/12%		
interval 11	9.0 KPH/ 89	6 11.0 KPH/6%	6.0 KPH/8%1	4.0 KPH/10%
interval 12	9.0 KPH/109	6 11.0 KPH/7%	12.0 KPH/10%	10.0 KPH/10%
interval 13	7.0 KPH/129	6 9.0 KPH/8%	6.0 KPH/6%	6.0 KPH/12%
interval 14	7.0 KPH/125	6 10.0 KPH/9%	6.0 KPH/8%1	0.0 KPH/12%
interval 15	9.0 KPH/109	6 12.0 KPH/6%	12.0 KPH/10%	14.0 KPH/7%
interval 16	9.0 KPH/ 89	6 13.0 KPH/7%	6.0 KPH/6%1	0.0 KPH/10%

• P13 (USER1) ~ P14 (USER 2):

USER PROGRAM is for user to set up the speed and incline in every stage of the profile. Speed and Incline can be preset for all profiles and time can be set from 10 ~ 99Mins.

• P15 (HRC1) \sim P16 (HRC 2) \sim P17 (HRC3): HEART RATE CONTROL

Pulse and Time can be preset.

- When start running, the incline of the machine will be adjusted automatically based on the actual heart rate and preset HRCPULSE to control the user's heart rate within the HRCPULSE. If actual heartbeat is lower than HRCPULSE, incline will be up automatically. If actual heartbeat is higher than HRCPULSE, incline will be down automatically.
- If actual heart rate is 20 times higher than preset HRCPULSE and last for 10 seconds, the machine will be forced to turn off.
- 3. There will be always 3 minutes for warm up before doing the heart rate control.
- When start running under HRC program, you will see horizontal lights (that means preset HRCPULSE) display on the LCD, and actual heart beat is shown vertically.
- 5. If actual heart beat is lower than HRCPULSE figure, the profile will be as below: Each light means 5 times of heartbeat
- A) Actual BPM (beats per minutes) is within 5 times lower than HRCPUSLE.



B) Actual BPM (beats per minutes) is within 10 times lower than HRCPUSLE.



C) Actual BPM (beats per minutes) is within 15 times lower than HRCPUSLE.



Actual BPM (beats per minutes) is within 20 times lower than HRCPUSLE.



6. If actual heart beat is higher than HRCPULSE figure, the profile will be as below:

Each light means 5 times of heartbeat

A) Actual BPM (beats per minutes) is within 5 times higher than HRCPUSLE.



B) Actual BPM (beats per minutes) is within 10 times higher than HRCPUSLE.



C) Actual BPM (beats per minutes) is within 15 times higher than HRCPUSLE.



D) Actual BPM (beats per minutes) is within 20 times higher than HRCPUSLE.



HOW TO FOLD UP FOR STORAGE/FOLD DOWN/TRANSPORT?

HOW TO FOLD UP FOR STORAGE?

Please note there is a LEVER-ARM on the left side, underneath the main frame. This LEVER-ARM is to control auto folding.

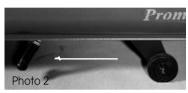
First of all, make sure INCLINE is at 0%, the lowest position. Remove SAFETY KEY, Completely push the LEVER-ARM to the direction of computer, "FOLD "appears on the PULSE window, push UP button on the computer to let the main frame fold up automatically.

HOW TO FOLD DOWN FOR EXERCISE?

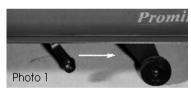
Press DOWN button without placing SAFETY KEY to let the main frame fold down automatically, then completely push the LEVER-AEM to the direction of rear end. "run" appears on the pulse window, the machine is now ready for exercise

WARNING:

DO NOT ADJUST THE LEVER-ARM WHEN THE MACHINE IS RUNNING OR FOLDING. ALWAYS ADJUST IT WHEN THE MACHINE IS IN FOLDING DOWN AND STOP MODE, PLUS THE INCLINE IS AT THE LOWEST POSITION.



FOR STORAGE



FOR EXERCISE

RUNNING BOARD MAINTENANCE

CONGRATULATE THAT YOU OWN THIS MOTORIZED TREADMILL!

PLEASE FOLLOW THE BELOW INSTRUCTIONS TO MAINTAIN THE RUNNING BOARD FOR A LONG-TERM, FUNCTIONAL OPERATION:

TIME FOR MAINTANANCE

1ST

KINDLY BE INFORMED THAT THE SURFACE OF RUNNING BOARD HAD BEEN SPREAD AT THE FACTORY A KIND OF SPECIAL "SILICONF" FOR SMOOTH RUNNING.

PLEASE SPREAD SOME SILICONE ON THE SURFACE OF RUNNING BELT AFTER 80 \sim 90 HOURS OPERATION.

2ND:

AFTERWARDS, PLEASE REMEMBER TO SPREAD SILICONE EVERY 30 ~ 40 HOURS.

WAY OF MAINTANANCE

FIRSTLY, PLEASE LIFT ONE SIDE OF RUNNING BEST AND USE AIR-SPRAY TO SPREAD SILICON IN BETWEEN THE RUNNING BELT AND RUNNING BOARD.

SECONDLY, PLEASE LIFT ANOTHER SIDE OF RUNNING BELT AND SPREAD THE SILICONE.

THIRDLY, WALKING ON THE TREADMILL IN LOW SPEED FOR FEW MINUTES TO COMPLETELY SPREAD OUT THE SILICONE

WHAT KIND OF SILICONE

IN THE AREA OF EUROPE, NORTH & SOUTH ARERICA, IT'S "DOWCORNING DC-200/350CS PDMS SILICONE OIL"

IN THE AREA OF ASIAN COUNTRIES & JAPAN, IT'S SHIN ETSU KF-96/350CS SILICONE OIL" IN MAINLAND CHINA, IT'S "二甲基硅油, 黏度350CS"

HOW TO MAINTAIN BY LIQUID SILICONE

One extra can of liquid SILICONE is enclosed inside the carton for running board maintenance. When it is necessary to add silicone to maintain the running board, please follow the below instruction:

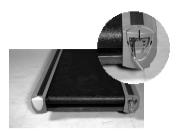
- 1. Make sure the treadmill is off and unplugged from the electrical outlet.
- Lift over the belt of both sides, follow the arrow direction and evenly pour the silicone inside the running board underneath the running belt. Then use a nylon cloth to spread it over the board.
- 3. Plug the power cable, turn the Master Power Switch to the ON position, insert safety key, press the START button to begin running the belt.
- If the belt is not centered on the treadmill, please refer to "ALIGNING THE RUNNING BELT" to adjust it.

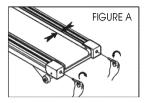
REMARKS: If static symptom is found, adding silicone on the running board will aslo help solve it.

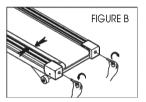
ALIGNING THE RUNNING BELT

Make sure the running belt is centered on your treadmill at all times. Minor adjustments to the two bolts at the rear of the treadmill are necessary when the belt has drifted off center. See fig. A & B

- Tum the MASTER POWER SWITCH (Located at the front of the treadmill) to the ON position and make sure SAFETY KEY is properly placed onto the computer console. Press START button to start running the belt. Increase the speed to 3KPH.
- 2. Stand in the front of the treadmill and determine to which side the belt is drifting.
- If the belt drifts to the LEFT, turn the left adjustment bolt onequarter of a turn clockwise and the right adjustment bolt onequarter turn counter clockwise. (SEE FIGURE A)
- 4. If the belt drifts to the RIGHT, turn the right adjustment bolt onequarter of a turn clockwise and the left adjustment bolt onequarter turn counter clockwise. (SEE FIGURE B)
- 5. Observe the tracking of the belt for about one or two minutes. And repeat Step 3,4,5 as needed.







ADJUSTING THE RUNNING BELT TENSION

Adjust the belt tension if it begins to slip on the rollers. This is important as it increased the longevity of the treadmills components

Before adjusting belt tension, keep the belt loose

- 1. Turn the MASTER POWER SWITCH to the ON position and make sure safety key is properly placed onto the computer console.
- 2. Press START button to start running the belt, then increase speed to 3KPH.
- 3. Turn both adjustment screws an equal amount, approximately one-quarter turn clockwise.
- 4. Slow the belt by holding onto the handrails and applying more weights as you walk, (as if you are walking downhill). Then stepping heavily on the belt to see if the belt slips.
- 5. If the belt slips, adjust one-quarter turn clockwise and repeat STEP 4 if necessary.

ALWAYS BE CAREFUT NOT TO OVERTIGHTEN THE RUNNING BELT

CLEANING

Firstly, make sure the treadmill is off and unplugged from the electrical outlet.

To remove dust, use a small vacuum nozzle to carefully vacuum around all visible components.

To remove film or dust, use a slightly damp rag with a mild cleaning agent sprayed onto the rag only. Be careful not to immerse any treadmill component with any liquids.

INSPECT FASTENERS AND WIRING

Check that all fasteners are properly tightened and all wiring is securely in place. To avoid damaging fasteners, do not over tighten.

MOVING

This treadmill has been designed and equipped with wheels for easy mobility. You may just push it forward or backward. Before moving, please make sure:

- 1. Power cord is unplugged from the electrical outlet.
- 2. Fold the frame up and screw two adjusting tips into the frame and do not let adjusting tips touch the ground. Now the machine is ready for moving.

STORAGE

Store your treadmill in a clean and dry environment. Make sure the master power switch is off and is unplugged from the electrical outlet.

HOW TO WORK OUT SAFELY AND EFFICIENTLY?

First of all, we strongly suggest you check with your doctor before you start your walking program. Of course, if your have arthritis, anemia, low back pain, uncontrolled diabetes, or serious diseases of the lungs, kidneys, liver or heart, you should see a doctor regularly anyway.

To work out efficiently, we suggest using your heart rate as a guide. Everyone has what is called a "Maximum Heart Rate". Your maximum heart rate is the number of beats your heart makes per minute when you are running as far, as fast, and as long as possible. Although it varies from person to person, your maximum heart rate is roughly 220 minus your age. That is, if you are 20 years old, your maximum heart rate is about 200; If you are 40, it is about 180.

However, it could be dangerous if exercise at your maximum heart rate. And physiologists have figured out a safe heart range for most people. They call it "&Target Heart Rate". This Target Heart Rate, as it is called in cardiovascular exercise programs, is considered about 60 to 85 percent of your Maximum Heart Rate. This is your optimum level for exercise. Exercise at least 3 times a week, keep your heart beat within Target Heart Rate for minimum 20 minutes per time will get the most advantage of your workout.

For example:

If you are 30 years old, your Maximum Heart Rate is 220 - 30 = 190.

Your Target Heart Rate is about $114 \sim 160$. $190 \times 60\% = 114$ $190 \times 85\% = 161.5$

As the computer of this model equips no pulse function, suggest you may wear a transmitter and watch to dictate your heart beat during workout.

ERROR MESSAGE:

ERROR 1

When machine is in running mode, if the sensor of motor can not be read for 7 seconds, E1 appears on the computer and BEEP sound alarms.

Possible Reason & trouble-shooting:

It could be due to either defective sensor wire or wrong assembly or improper assembly to the drive board. Please check the sensor wire again or exchange a new one if necessary.

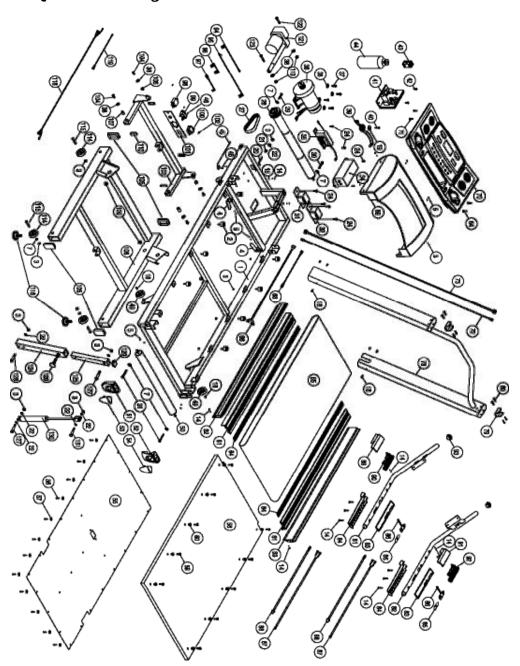
ERROR 6

When incline motor is in running mode, if the computer can not lead the VR of incline motor for 6 seconds, E6 appears on the computer and BEEP sound alarms.

Possible Reason & trouble-shooting:

It could be due to either defective incline motor VR sensor, or the 3-pin cable of incline motor is not properly connect to drive board, or the loose wires, UP (RED), DOWN (BLACK), COM (WHITE) on the incline motor.

Exploded Drawing



PARTSLIST (B.O.M.)

NO.	DESCRIPTION	QUT.	B.O.M.	NO.	DESCRIPTION	QUT.	B.O.M.
1	MAIN FRAME	1	GB20-983000100	64	ANTI-SLIPPER	2	HASM-982004300
2	RUBBER TIP	6	EA0011-001041	65	RUNNING BELT	1	DA0002-1003335B
3	NUT M8	10	CA2004-00060B	66	CABLE 750mm	1	DA0010-15AC0750
4	CENTER BAR	2	CB4001-210665	67	CABLE 500 mm	1	DA0010-15053010
5	BOLT M5*8	16	CA1006-102700B	68	CABLE 350 mm	1	DA0010-1500310
6	PLATE	1	BA0005-10030000	69	COVER	1	HASM-983000400G
7	WASHER M8*16	8	CA3002-00095B	70	COMPUTER	1	HASM-984005400
8	NUT M8	2	CA2002-00100B	71	BOLT M6*15	4	CA1006-10410B
9	PLATE	1	BA0005-7200M030	72	CABLE 1750 mm	1	DA0010-1521750D
10	SPRING	1	CB4001-160090	73	CABLE 1750mm	1	DA0010-15AB1750
11	BOLT M8*35	1	CA1013-10310B	74	CABLE 1600mm	1	DA0010-159A1600
12	BOLT M8*80	1	CA1003-00720B	75	CONNECTOR	1	DA0010-13020000
13	NUT M8	1	CA2005-00060B	76	FIXING PLATE	1	EA0011-1005060B
14	SCREW 5/32*16	15	CA1016-00195P	77	BOLT M4*8	10	CA1006-101550B
15	WASHER M4	10	CA3005-000930	78	SIDE FRAME	1	GB20-984000300
16	AXIS	1	CB4001-22005100	79	FIX PLATE	2	BA0060-200420
17	WASHER M8*26	1	CA3002-00110B	80	BOLT M6*10	8	CA1006-10390B
18	BOLT M8*15	3	CA1013-10290B	81	HAND RAIL/L	1	GB20-982000500L
19	WASHER M8*35	2	CA3002-001000B	82	HAND RAIL/R	1	GB20-982000500R
20	L-PLATE	1	CB4001-240021	83	HANDLE TOP COVER	1	BA0011-123000G1
21	CAP	1	EA0001-500900	84	HANDLE BOTTOM COVER	1	BA0011-1230010B
22	WASHER M8*19 L-PLATE	2	CA3002-00097B	85 86	HAND PULSE	2	DA0007-3400000
24	BOLT M4*6	14	BA0030-10011110 CA1006-101500	87	SWITCH(SPEED) CABLE 750mm	2	DA0017-1000100 DA0010-15060750
25	LIMITED SWITCHES	14	EA0011-003895	88	CABLE 650mm	2	DA0010-15060750
26	BOLT M3*15	2	CA1006-000315	89	HANDLE SIDE COVER L-L	1	EA0011-1230020B
27	POLY-BELT	1	DA0010-12011600	90	HANDLE SIDE COVER L-R	1	EA0011-1230025B
28	FRONT ROLL	1	DA0006-40036100	91	HANDLE SIDE COVER R-L	i	EA0011-1230030B
29	BOIT M8*40	i	CA1013-00310B	92	HANDLE SIDE COVER R-R	1	FA0011-1230035B
30	BOLT M8*65	3	CA1013-00370B	93	CAP	2	EA0001-200900
31	(T1) TRANSFORMER	1	DA0014-220V020	94	GROUND CABLE	1	DA0010-1500386
32	(T2) TRANSFORMER	1	DA0014-220V030	95	CABLE (BROWN) 170mm	1	DA0010-155D170N
33	(T6) TRANSFORMER	1	DA0014-220V035	96	CABLE (BROWN) 30mm	1	DA0010-155G030N
34	FILTER	1	DA0015-000010	97	CABLE (BLUE) 60mm	1	DA0010-155H060U
35	CHOKE	1	DA0014-220VC03	98	BREAKER (10A)	1	DA0010-130033
36	MOTOR	1	DA0010-112010	99	SOCKET	1	DA0010-160100
37	BOLT M10*20	4	CA1003-00079B	100	SWITCH	1	EA0011-003870
38	WASHER M10*22	11	CA3005-00080B	101	PLATE	1	BA0050-8810020
39	MAGNET	1	HASM-910006000	102	BOLT M4*10	3	CA1006-102800B
40	BOLT M5*30	1	CA1006-10330B	103		1	GB20-983000400
41	CONTROL BOX	1	DA0012-220V030	104		4	CA1013-11040B
42	M5*12 BOLT	2	CA1006-10290B	105	CAP 40*80	4	EA0001-100130
43	CLIP	1	DA0010-001500	106		2	CB4001-400015
44	KETTLE	1	EA0011-003205	107	SLEEVE TUBE 15.8*7*2.5	2	BB0325-C00700
45	SENSOR	1	DA0007-200670	108	BOTTOM STAND	1	GB20-983000200
46	SCREW M3*10	2	CA1016-300100	109	FIXING CAP 25*12*17	2	EA0001-600760
47	TENSION	1	DA0007-3009100	110		1	CB4001-2420000
48	CAP	1	DA0007-3009100	111	NUT M10	1	CA2002-001010B
49	WHEEL	2	EA0008-300070	112		1	CB4001-7200M030
50 51	REAR ROLLER	1	DA0006-4012400B	113 114		3 4	CA2004-00075B
52	FIX PLATE (L)	1	EA0011-1230040G	114		4	EA0008-100400
53	FIX PLATE (R) FIX PLATE (L)	1	EA0011-1230050G EA0011-12300450	116		2	CA1013-10350B EA0001-8810060
54	FIX PLATE (L) FIX PLATE (R)	1	EA0011-12300450 EA0011-12300550	117	CABLE 1550.0L	1	DA0010-1541550A
55	BOTTOM COVER	1	EA0011-1200990 EA0011-1206910B	117		1	DA0010-1541550A
56	SCREW M5*12	28	CA1016-50512BS	119		1	DA0010-158A1300 DA0010-1520200C
57	WASHER M6*13	28	CA3002-00075B	120		1	BA0060-7200M030
58	RUNNING DECK	28	DA0004-0011900N	120	INCLINE MOTOR	1	DA0010-9200M220
59	BOLT M8*40	10	CA1006-2000040B	121		1	CA1004-00370B
60	T- TIP	10	EA0001-2010000B	123		1	CA1004-00370B CA1004-00430B
61	SIDE COVER	2	CB4001-2711339	123		1	DA0010-152F1750
62	COVER(L)	1	HASM-98200440L	124		2	DA0010-152E1750
63	COVER(R)	1	HASM-98200440R	126		1	DA0010-150B0100
-00	O O VEINING	1	. I/ (OIT) /0200440IX	120	5, IDEL 700 L		D/10010-101110/00



Factory:

JIH KAO ENTERPRISE CO., LTD